

ABSTRACT OF THE DISCLOSURE

A stencil printing machine 1 is provided as including a downstream rotary printing drum 50 with an outer circumferential periphery 50a mounted with a stencil sheet 20, and a rotary press roller 56 which is moveable between a pressurized position to press an outer circumferential periphery 50a of the printing drum 50 and a separated position displaced from the outer circumferential periphery 50a of the printing drum 50, wherein a print sheet 45, which is fed, is pressed and transferred between the printing drum 50 and the press roller 56 which rotate together, and, during such a pressurized transfer stage, ink is transferred to the print sheet 45 to perform printing operation. The outer circumferential periphery of the press roller 56 is formed with micro-convexities and concavities.